#### 07-03

# HEATER, VENTILATION & AIR CONDITIONING (HVAC)

07 SECTION

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## 07-03 SYMPTOM TROUBLESHOOTING

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#### **FOREWORD**

A3U070301038W01

- See 00–00–1 HOW TO USE THIS MANUAL, Troubleshooting Procedure. Thoroughly read and understand the basic flow of troubleshooting in order to properly perform the procedures.
- The areas for inspection (steps) are given according to various circuit malfunctions. Use the chart below to verify the symptoms of the trouble in order to diagnose the appropriate area.

#### TROUBLESHOOTING INDEX

A3U070301038W02

No.	TROUBLESHOOTING ITEM	DESCRIPTION	PAGE
1	Insufficient air (or no air) blown from vents.	Problem with each vent and/or duct.	(See 07–03–2 NO.1 INSUFFICIENT AIR (OR NO AIR) BLOWN FROM VENTS)
2	Amount of air blown from vents does not change.	Malfunction in blower system.	(See 07–03–2 NO.2 AMOUNT OF AIR BLOWN FROM VENTS DOES NOT CHANGE)
3	Airflow mode does not change.	Malfunction in heater unit and/or climate control unit airflow system.	(See 07–03–3 NO.3 AIRFLOW MODE DOES NOT CHANGE)
4	No temperature control with climate control unit.	Malfunction in heater unit and/or climate control unit air mix system.	(See 07–03–4 NO.4 NO TEMPERATURE CONTROL WITH CLIMATE CONTROL UNIT)
5	Windshield fogged.	<ul> <li>A/C compressor does not operate while airflow mode is in DEFROSTER or HEAT/DEF modes.</li> <li>Air intake mode does not change to FRESH while airflow mode is in DEFROSTER or HEAT/DEF modes.</li> </ul>	(See 07–03–5 NO.5 WINDSHIELD FOGGED)
6	Air from vents not cold enough.	Magnetic clutch operates but A/C system malfunctions.	(See 07-03-6 NO.6 AIR FROM VENTS NOT COLD ENOUGH)
7	No cool air.	Magnetic clutch does not operate.	(See 07-03-9 NO.7 NO COOL AIR)
8	Noise while operating A/C system.	Noise from magnetic clutch, A/C compressor, hose or refrigerant line.	(See 07–03–12 NO.8 NOISE WHILE OPERATING A/C SYSTEM)

## NO.1 INSUFFICIENT AIR (OR NO AIR) BLOWN FROM VENTS

A3U070301038W03

1	Insufficient air (or no air) blown from vents.
DESCRIPTION	Problem with each vent and/or duct.
POSSIBLE CAUSE	<ul> <li>Malfunction in VENT mode system (Steps 1—4)</li> <li>Malfunction in HEAT mode system (Step 5)</li> <li>Malfunction in DEFROSTER mode system (Steps 6—8)</li> </ul>

Diagnostic procedure

STEP	INSPECTION		ACTION
1	INSPECT AIRFLOW MODE CONTROL	Yes	Go to next step.
	SYSTEM, STARTING FROM CLIMATE CONTROL UNIT  When airflow mode control dial is operated, is appropriate resistance felt and can it be moved to its full range?	No	Go to Step 1 of troubleshooting index No. 3.
2	CHECK TO SEE WHETHER MALFUNCTION	Yes	Go to Step 5.
	<ul><li>IS IN VENT MODE OR ANOTHER MODES</li><li>Does air blow out when in VENT mode?</li></ul>	No	Go to next step.
3	INSPECT VENT	Yes	Remove obstruction, then go to Step 9.
	Is vent clogged?	No	Go to next step.
4	VERIFY THAT DUCT IN DASHBOARD IS INSTALLED	Yes	Inspect duct for clogging, deformity and air leakage, then go to Step 9.
	Is duct in dashboard properly installed?	No	Install duct securely in the proper position, then go to Step 9.
5	CHECK TO SEE WHETHER MALFUNCTION	Yes	Go to next step.
	<ul> <li>IS IN HEAT MODE OR DEFROSTER MODE</li> <li>Does air blow out when in HEAT mode?</li> </ul>	No	Inspect vent for clogging, then go to Step 9.
6	INSPECT DEFROSTER MODE	Yes	Operation is okay. Recheck malfunction symptoms.
	<ul> <li>Does air blow out when in DEFROSTER mode?</li> </ul>	No	Go to next step.
7	INSPECT VENT	Yes	Remove obstruction, then go to Step 9.
	Is vent clogged?	No	Go to next step.
8	VERIFY THAT DEFROSTER DUCT IS INSTALLED	Yes	Inspect duct for clogging, deformity, and air leakage, then go to next step.
	Is defroster duct properly installed?	No	Install duct securely in the proper position, then go to next step.
9	VERIFY THAT MALFUNCTION SYMPTOM OCCURS AFTER REPAIR	Yes	Troubleshooting completed. Explain repairs to customer.
	Does air blow out?	No	Recheck malfunction symptoms, then repeat from Step 1 if malfunction recurs.

#### NO.2 AMOUNT OF AIR BLOWN FROM VENTS DOES NOT CHANGE

A3U070301038W04

2	Amount of air blown from vents does not change.
DESCRIPTION	Malfunction in blower system.
POSSIBLE CAUSE	<ul> <li>Blower relay, blower motor, resistor, fan switch malfunction (Step 1)</li> <li>Blower unit malfunction (Steps 2—4)</li> </ul>

STEP	INSPECTION		ACTION
1	INSPECT BLOWER SYSTEM	Yes	Go to next step.
	<ul> <li>Inspect the following systems and electrical parts.</li> <li>— Blower relay</li> <li>— Blower motor</li> <li>— Resistor</li> <li>— Fan switch</li> <li>— Related wiring harnesses</li> <li>Are they okay?</li> </ul>	No	Repair or replace malfunctioning part, then go to Step 5.

## 07-03

## **SYMPTOM TROUBLESHOOTING**

STEP	INSPECTION		ACTION
2	CHECK TO SEE WHETHER MALFUNCTION	Yes	Go to Step 4.
	<ul> <li>IS IN BLOWER UNIT OR ELSEWHERE</li> <li>Turn ignition switch to ON position.</li> <li>Turn fan switch on.</li> <li>Recirculate air inside vehicle.</li> <li>Does fan in blower unit rotate smoothly?</li> </ul>	No	Go to next step.
3	INSPECT BLOWER UNIT	Yes	Go to next step.
	<ul> <li>Inspect fan in blower unit.</li> <li>Is fan free of interference from blower unit case?</li> <li>Is fan free of foreign material and obstructions?</li> <li>Is fan okay?</li> </ul>	No	Remove obstruction, repair or replace fan and blower unit case, then go to Step 5.
4	INSPECT BLOWER UNIT INTAKE VENT	Yes	Remove obstruction, then go to next step.
	Is blower unit intake vent clogged?	No	Inspect if there are any obstructions in passage between blower unit and heater unit, then go to next step.
5	VERIFY THAT MALFUNCTION SYMPTOM OCCURS AFTER REPAIR	Yes	Troubleshooting completed. Explain repairs to customer.
	Does air blow out?	No	Recheck malfunction symptoms, then repeat from Step 1 if malfunction recurs.

#### NO.3 AIRFLOW MODE DOES NOT CHANGE

A3U070301038W05

3	Airflow mode does not change.
DESCRIPTION	Malfunction in heater unit and/or climate control unit airflow system.
POSSIBLE CAUSE	<ul> <li>Heater unit airflow mode link, airflow mode crank, airflow mode rod, airflow mode wire, wire clamp malfunction (Steps 1, 2)</li> <li>Climate control unit rack-and-pinion, airflow mode wire malfunction (Step 3)</li> <li>Malfunction in one or more heater unit doors (Steps 4, 5)</li> </ul>

STEP	INSPECTION		ACTION
1	INSPECT HEATER UNIT AIRFLOW MODE	Yes	Go to next step.
	Inspect heater unit airflow mode links, airflow mode cranks, airflow mode rods, and wire clamp.     Is there grease on links and cranks?     Are links, cranks and rods installed securely and in the proper position?     Is wire clamp free of deformation?     Are above items okay?	No	Apply grease or install links, cranks and rods securely in their proper positions, repair or replace wire clamp, then go to Step 6.
2	VERIFY THAT AIRFLOW MODE WIRE FROM	Yes	Go to next step.
	HEATER UNIT IS POSITIONED SECURELY     AND CORRECTLY     Is airflow mode wire positioned securely and correctly in relation to the heater unit airflow mode links?	No	Adjust airflow mode wire or install correctly, then go to Step 6.
3	INSPECT CLIMATE CONTROL UNIT	Yes	Go to next step.
	<ul> <li>Inspect climate control unit.</li> <li>Is rack-and-pinion properly engaged?</li> <li>Is airflow mode wire properly installed in correct direction on rack?</li> <li>Are above items okay?</li> </ul>	No	Properly engage rack-and-pinion or install airflow mode wire in correct direction, then go to Step 6.
4	INSPECT HEATER UNIT AIRFLOW MODE	Yes	Remove obstruction, then go to Step 6.
	<ul><li>Is there any foreign material or obstructions in any of heater unit doors?</li></ul>	No	Go to next step.
5	VERIFY THAT ALL AIRFLOW MODE DOORS WITHIN HEATER UNIT IS POSITIONED	Yes	Inspect each door for cracks or damage, then go to next step.
	SECURELY AND PROPERLY     Are all doors within heater unit securely and properly positioned?	No	Install malfunction doors securely in proper position, then go to next step.

STEP	INSPECTION	ACTION
6	VERIFY THAT MALFUNCTION SYMPTOM OCCURS AFTER REPAIR	Troubleshooting completed. Explain repairs to customer.
	Does airflow mode change?	Recheck malfunction symptoms, then repeat from Step 1 if malfunction recurs.

#### NO.4 NO TEMPERATURE CONTROL WITH CLIMATE CONTROL UNIT

A3U070301038W06

4	No temperature control with climate control unit.		
DESCRIPTION	Malfunction in heater unit and/or climate control unit air mix system.		
POSSIBLE CAUSE	<ul> <li>Heater unit air mix link, air mix crank, air mix rod, air mix wire, wire clamp malfunction (Steps 2, 3)</li> <li>Climate control unit rack-and-pinion, air mix wire malfunction (Step 4)</li> <li>Heater unit air mix door malfunction (Steps 5, 6)</li> <li>Heater piping malfunction (Step 7)</li> </ul>		

STEP	INSPECTION		ACTION
1	INSPECT COOLANT TEMPERATURE	Yes	Go to next step.
	<ul> <li>Is coolant sufficiently warmed up?</li> </ul>	No	Warm engine up, then go to Step 8.
2	INSPECT HEATER UNIT AIR MIX SYSTEM	Yes	Go to next step.
	<ul> <li>Inspect heater unit air mix links, air mix cranks, air mix rods, and wire clamp.</li> <li>Is there grease on links and cranks?</li> <li>Are links, cranks, and rods securely installed in their proper positions?</li> <li>Is wire clamp free of deformation?</li> <li>Are above items okay?</li> </ul>	No	Apply grease or install links, cranks, and rods securely in their proper positions, repair or replace wire clamp, then go to Step 8.
3	VERIFY THAT AIR MIX WIRE FROM HEATER	Yes	Go to next step.
	<ul> <li>UNIT IS POSITIONED SECURELY AND CORRECTLY</li> <li>Is air mix wire securely installed in the correct position in relation to heater unit air mix links?</li> </ul>	No	Adjust air mix wire or install securely in correct position, ther go to Step 8.
4	INSPECT CLIMATE CONTROL UNIT	Yes	Go to next step.
	<ul> <li>Inspect climate control unit.</li> <li>— Is rack-and-pinion properly engaged?</li> <li>— Is air mix wire properly installed in correct position on rack?</li> <li>Are above items okay?</li> </ul>	No	Properly engage rack-and-pinion or install air mix wire in correct position, then go to Step 8.
5	INSPECT HEATER UNIT	Yes	Remove obstruction, then go to Step 8.
	<ul> <li>Is there any foreign material or obstruction in heater unit air mix doors?</li> </ul>	No	Go to next step.
6	INSPECT HEATER UNIT AIR MIX DOORS     Is heater unit air mix door securely and properly installed?	Yes	Inspect air mix door for cracks or damage, then go to next step.
		No	Install air mix door securely in proper position, then go to next step.
7	INSPECT HEATER LINES	Yes	Operation is okay. Recheck malfunction symptoms.
	<ul> <li>Inspect heater lines.</li> <li>Is heater piping free of damage and cracks?</li> <li>Are heater piping connections free of engine coolant leakage?</li> <li>Are heater piping connections securely tightened?</li> <li>Are heater piping installation points on heater unit free of engine coolant leakage?</li> <li>Are above items okay?</li> </ul>	No	If heater piping connections is loosed, tighten connections with specified torque.  Repair or replace heater piping, then go to next step.
8	VERIFY THAT MALFUNCTION SYMPTOM OCCURS AFTER REPAIR	Yes	Troubleshooting completed. Explain repairs to customer.
	<ul> <li>Does unit operate in every temperature setting?</li> </ul>	No	Recheck malfunction symptoms, then repeat from Step 1 if malfunction recurs.

#### **NO.5 WINDSHIELD FOGGED**

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When performing an asterisked (\*) troubleshooting inspection, shake the wiring harness and connectors while
doing the inspection to discover whether poor contact points are the cause of any intermittent malfunctions. If
there is a problem, check to make sure connectors, terminals and wiring harness are connected correctly and
undamaged.

5	Windshield fogged.
DESCRIPTION	<ul> <li>A/C compressor does not operate while airflow mode is in DEFROSTER or HEAT/DEF modes.</li> <li>Air intake mode does not change to FRESH while airflow mode is in DEFROSTER or HEAT/DEF modes.</li> </ul>
POSSIBLE CAUSE	<ul> <li>Climate control unit (B+ signal) system malfunction (Steps 2, 4, 5)</li> <li>Air intake actuator malfunction (Steps 3, 7)</li> <li>Climate control unit (RECIRCULATE, FRESH signal) system malfunction (Steps 9—11)</li> <li>Malfunction in blower unit air intake doors (Steps 12, 13)</li> </ul>

STEP	INSPECTION		ACTION
1	COOL AIR BLOW OUT INSPECTION	Yes	Go to next step.
	When both A/C and fan switch in climate	No	Go to Step 1 of troubleshooting index No.7.
	control unit are on, does cool air blow out from front vent?		
2	INSPECT CLIMATE CONTROL UNIT POWER	Yes	Go to next step.
	SUPPLY FUSE FOR B+ SIGNAL	No	Inspect for a short to ground on blown fuse circuit.
	Is climate control unit power supply fuse for B+ signal okay?		Repair or replace as necessary. Install appropriate amperage fuse.
3	INSPECT AIR INTAKE ACTUATOR	Yes	Go to next step.
	<ul> <li>Inspect air intake actuator.</li> <li>Is there grease on link?</li> <li>Is link securely and properly positioned?</li> <li>Is link free of obstructions?</li> <li>Are above items okay?</li> </ul>	No	Apply grease or install link properly and securely, remove obstruction, then go to Step 14.
*4	INSPECT WIRING HARNESS BETWEEN	Yes	Go to next step.
	FUSE BLOCK AND CLIMATE CONTROL UNIT	No	Repair wiring harness between fuse block and climate
	Disconnect climate control unit connector		control unit, then go to Step 14.
	(12-pin).		
	<ul><li>Turn ignition switch to ON position.</li><li>Test voltage at climate control unit connector</li></ul>		
	terminal K (B+ signal).		
	<ul><li>Is voltage approximately 12 V?</li></ul>		
*5	INSPECT WIRING HARNESS BETWEEN	Yes	Go to next step.
	CLIMATE CONTROL UNIT AND GROUND FOR VOLTAGE		Repair wiring harness between climate control unit and ground, then go to Step 14.
	Test voltage at climate control unit connector terminal E (Ground).		
6	Is voltage approximately 0V?  VERIFY WHETHER MALFUNCTION IS IN	Yes	Go to next step.
U	BLOWER UNIT AIR INTAKE DOOR OR	No	Go to Step 12.
	ELSEWHERE	140	OU to Step 12.
	<ul> <li>Turn ignition switch to LOCK position.</li> <li>Connect climate control unit connector (12-</li> </ul>		
	pin).		
	Remove air intake actuator.		
	<ul><li>Turn ignition switch to ON position.</li><li>Set fan switch to 4th position.</li></ul>		
	Does air intake mode (RECIRCULATE,		
	FRESH) change smoothly when air intake		
7	link is operated by hand?  INSPECT AIR INTAKE ACTUATOR	Yes	Co to novt ctop
7	Inspect air intake actuator.	No	Go to next step.  Replace air intake actuator, go to Step 14.
	(See 07–40–4 AIR INTAKE ACTUATOR INSPECTION)	INU	Treplace all Illane actuator, yo to Step 14.
	Is it okay?		

STEP	INSPECTION		ACTION
8	INSPECT AIR INTAKE SELECTOR SWITCH	Yes	Go to next step.
	AND MICROSWITCH IN CLIMATE CONTROL UNIT	No	Replace climate control unit, then go to Step 14.
	Test voltage at climate control unit connector		
	(12-pin) terminals A and I.		
	Is it okay?		
*9	INSPECT WIRING HARNESS BETWEEN CLIMATE CONTROL UNIT AND AIR INTAKE	Yes	Go to next step.
	ACTUATOR FOR CONTINUITY	No	Repair wiring harness between climate control unit and air intake actuator, then go to Step 14.
	Turn ignition switch to LOCK position.		intake actuator, then go to Stop 14.
	<ul> <li>Is there continuity between following climate control unit connector (12-pin) terminal and</li> </ul>		
	air intake actuator connector terminal?		
	— Terminal A —Terminal F (FRESH signal)		
	<ul> <li>Terminal I —Terminal A (RECIRCULATE signal)</li> </ul>		
*10	INSPECT WIRING HARNESS BETWEEN	Yes	Repair wiring harness between climate control unit and air
	CLIMATE CONTROL UNIT AND AIR INTAKE		intake actuator, then go to Step 14.
	<ul> <li>ACTUATOR FOR SHORT TO GROUND</li> <li>Is there continuity between following climate</li> </ul>	No	Go to next step.
	control unit connector (12-pin) terminal and		
	ground?		
	<ul><li>Terminal A (FRESH signal)</li><li>Terminal I (RECIRCULATE signal)</li></ul>		
*11	INSPECT WIRING HARNESS BETWEEN	Yes	Repair wiring harness between climate control unit and air
	CLIMATE CONTROL UNIT AND AIR INTAKE		intake actuator, then go to Step 14.
	<ul> <li>ACTUATOR FOR SHORT TO B+</li> <li>Turn ignition switch to ON position</li> </ul>	No	Replace climate control unit, then go to Step 14.
	<ul> <li>Test voltage at following climate control unit</li> </ul>		
	connector (12-pin) terminal. — Terminal A (FRESH signal)		
	— Terminal A (FRESH signal) — Terminal I (RECIRCULATE signal)		
	<ul><li>Is voltage approximately 12 V?</li></ul>		
12	INSPECT BLOWER UNIT AIR INTAKE DOOR	Yes	Remove obstruction, then go to Step 14.
	<ul> <li>Is there any foreign material or obstruction in blower unit air intake door?</li> </ul>	No	Go to next step.
13	VERIFY THAT BLOWER UNIT AIR INTAKE	Yes	Inspect air intake door for cracks or damage, then go to next
	DOOR IS POSITIONED SECURELY AND PROPERLY		step.
	Is blower unit air intake door securely and	No	Install air intake door securely in proper position, then go to next step.
	properly positioned?		•
14	VERIFY THAT MALFUNCTION SYMPTOM	Yes	Troubleshooting completed.
	<ul><li>OCCURS AFTER REPAIR</li><li>Does malfunction disappear?</li></ul>	Nia	Explain repairs to customer.
	2000 manufolion disappear:	No	Recheck malfunction symptoms, then repeat from Step 1 if malfunction recurs.
		L	

#### NO.6 AIR FROM VENTS NOT COLD ENOUGH

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6	Air from vents not cold enough.
DESCRIPTION	Magnetic clutch operates but A/C system malfunctions.
POSSIBLE CAUSE	<ul> <li>Drive belt malfunction (Step 2)</li> <li>Malfunction in blower unit or condenser (Steps 4, 5)</li> <li>Malfunction in receiver/drier or expansion valve (valve closes too much) (Steps 8, 9)</li> <li>Malfunction in refrigerant lines (Steps 10, 11)</li> <li>A/C compressor system malfunction, insufficient compressor oil (Steps 15, 16)</li> <li>Over filling of compressor oil, malfunction in expansion valve or heater unit air mix link system (Steps 17—19)</li> </ul>

STEP	INSPECTION		ACTION
1	INSPECT DRIVE BELT	Yes	Go to next step.
	Inspect drive belt. (See 01–10B–3 DRIVE BELT INSPECTION [FS]) Is it okay?	No	Adjust or replace drive belt, then go to Step 20. (See 01–10B–4 DRIVE BELT ADJUSTMENT [FS])

STEP	INSPECTION		ACTION
2	INSPECT REFRIGERANT SYSTEM	Yes	Operation is normal. (Recheck malfunction symptoms.)
	<ul> <li>PERFORMANCE</li> <li>Perform refrigerant system performance test. (See 07–10–2 REFRIGERANT SYSTEM PERFORMANCE TEST)</li> <li>Is operation normal?</li> </ul>	No	Go to next step.
3	CHECK TO SEE WHETHER MALFUNCTION	Yes	Go to next step.
	IS IN BLOWER UNIT INTAKE AND CONDENSER OR ELSEWHERE  • Are refrigerant high-pressure and low-pressure values both high?	No	Go to Step 6.
4	<ul><li>INSPECT BLOWER UNIT INTAKE</li><li>Is blower unit intake clogged?</li></ul>	Yes	Remove obstruction, then go to Step 20. (If air does not reach evaporator within cooling unit, heat exchange does not occur and refrigerant pressure becomes high. Therefore, removal of obstruction is necessary.)
		No	Go to next step.
5	<ul> <li>INSPECT CONDENSER</li> <li>Inspect condenser.</li> </ul>	Yes	Adjust refrigerant to specified amount, then go to Step 20. (Excessive amount of refrigerant.)
	(See 07–11–13 CONDENSER INSPECTION)  • Is it okay?	No	Replace condenser, or repair and clean condenser fins, then go to Step 20.
6	CHECK TO SEE WHETHER MALFUNCTION	Yes	Go to next step.
	IS IN EXPANSION VALVE, RECEIVER/DRIER AND REFRIGERANT LINES OR ELSEWHERE  • Are refrigerant high-pressure and low-pressure values low?	No	Go to Step 14.
7	CHECK TO SEE WHETHER MALFUNCTION	Yes	Go to next step.
	IS IN EXPANSION VALVE AND RECEIVER/ DRIER OR ELSEWHERE  • Immediately after A/C compressor operates, does refrigerant high-pressure value momentarily rise to correct value, then fall and stay below it? (Is there negative pressure on low-pressure side?)	No	Go to Step 10.
8	CHECK TO SEE WHETHER MALFUNCTION	Yes	Go to next step.
	<ul> <li>IS IN EXPANSION VALVE OR RECEIVER/DRIER</li> <li>Turn A/C switch off and let air conditioner stop for 10 minutes.</li> <li>Start engine.</li> <li>Turn both A/C switch and fan switch on.</li> <li>Does malfunction occur after A/C compressor turns on?</li> </ul>	No	Replace receiver/drier and vacuum refrigerant line <b>more than 30 minutes</b> by vacuum pump, add refrigerant to specified level, then go to Step 20. (Since water has intermixed in receiver/drier and it is saturated, replacement is necessary.)
9	VERIFY THAT EXPANSION VALVE HEAT- SENSING TUBE WITHIN COOLING UNIT IS	Yes	Replace expansion valve, then go to Step 20. (Since valve closes too much, replacement is necessary.)
	<ul> <li>POSITIONED SECURELY AND CORRECTLY</li> <li>Is expansion valve heat-sensing tube within cooling unit securely installed in proper position?</li> </ul>	No	Install heat-sensing tube securely in proper position, then go to Step 20.
10	<ul><li>INSPECT REFRIGERANT LINES</li><li>Inspect refrigerant lines.</li></ul>	Yes	Go to next step.
	<ul> <li>— Is piping free of damage and cracks?</li> <li>— Are piping connections free of oil grime? (Visual inspection)</li> <li>— Are piping connections free of gas leakage?</li> <li>— Are piping installation points on condenser free of gas leakage?</li> <li>— Are piping installation points on receiver/drier free of gas leakage?</li> <li>— Are piping installation points on A/C compressor free of gas leakage?</li> <li>— Are piping installation points on cooling unit free of gas leakage?</li> <li>— Perform gas leak inspection using gas leak tester.</li> </ul>	No	If piping or A/C component(s) are damaged or cracked, replace them.  Then go to Step 20.  If there is no damage, go to Step 13.
	Are above items okay?		

STEP	INSPECTION		ACTION
11	INSPECT EVAPORATOR PIPING CONNECTIONS IN COOLING UNIT FOR GAS	Yes	If the vane makes a noise, add 10 ml {10 cc, 0.34 fl oz} of compressor oil to the A/C compressor. Verify that the noise
	Are piping connections for evaporator in cooling unit free of gas leakage?		is no longer heard. Adjust refrigerant to specified amount, then go to Step 20.
		No	If piping is damaged or cracked, replace it. Then go to Step 20.
			If there is no damage, go to next step.
12	INSPECT EVAPORATOR PIPING CONNECTIONS IN COOLING UNIT FOR LOOSE	Yes	Tighten connections with specified torque, adjust both compressor oil and refrigerant to specified amount, then go to Step 20.
	Are piping connections for evaporator in cooling unit loose?	No	If the vane makes a noise, add 10 ml {10 cc, 0.34 fl oz} of compressor oil to the A/C compressor. Verify that the noise is no longer heard.  Replace O-ring on piping, adjust refrigerant to specified amount, then go to Step 20.
13	INSPECT PIPING CONNECTIONS FOR LOOSE  • Are piping connections loose?	Yes	Tighten connections with specified torque, adjust both compressor oil and refrigerant to specified amount, then go to Step 20.
		No	If the vane makes a noise, add 10 ml {10 cc, 0.34 fl oz} of compressor oil to the A/C compressor. Verify that the noise is no longer heard.  Replace O-ring on piping, adjust refrigerant to specified amount, then go to Step 20.
14	CHECK TO SEE WHETHER MALFUNCTION	Yes	Go to next step. (Pressure hardly increases.)
	IS IN EXPANSION VALVE, AIR MIX ACTUATOR AND COMPRESSOR OIL OR ELSEWHERE	No	Go to Step 17.
	<ul> <li>Does refrigerant high-pressure value hardly increase?</li> </ul>		
15	CHECK TO SEE WHETHER MALFUNCTION IS IN COMPRESSOR OIL AMOUNT AND A/C	Yes	Return to Step 3.
	COMPRESSOR OF ELSEWHERE  • When engine is racing, does high-pressure value increase?	No	Go to next step.
16	CHECK TO SEE WHETHER MALFUNCTION IS IN COMPRESSOR OIL AMOUNT OR A/C	Yes	Troubleshooting completed. (Explain to customer that cause was insufficient compressor oil.)
	<ul> <li>COMPRESSOR</li> <li>After compressor oil is replenished each 10 ml {10 cc, 0.34 fl oz}, does high-pressure value increase?</li> </ul>	No	Replace A/C compressor, then go to Step 20. (Cause is defective A/C compressor.)
17	CHECK TO SEE WHETHER MALFUNCTION	Yes	Go to Step 19.
	<ul> <li>IS IN EXPANSION VALVE OR ELSEWHERE</li> <li>Is only refrigerant low-pressure value high?</li> </ul>	No	Go to next step.
18	VERIFY THAT AIR MIX IS INSTALLED SECURELY AND PROPERLY  • Are heater unit air mix links, air mix cranks, and air mix rods securely and properly installed?	Yes	Set fan switch to 4th position. Turn A/C switch on. Set FRESH mode. Set temperature control to MAX COLD. Set VENT mode. (1)Start and run the engine at 1,500 rpm for 10 minutes. (2)Run the engine at idle for 1 minute. (3)Within 12 seconds, idle → 4,000 rpm → idle. Perform cycle 5 times. (4) Run the engine at idle for 30 seconds. (5)Drain the compressor oil completely from the A/C compressor and verify the amount.  If there is approximately 90 ml {90 cc, 3.0 fl oz} of compressor oil, go to Step 20.  If there is more than 90 ml {90 cc, 3.0 fl oz} of compressor with 90 ml {90 cc, 3.0 fl oz} of compressor oil. Repeat Steps (1) to (5). (Cause is excessive amount of compressor oil.)
		No	Repair or install links, cranks and rods securely in proper position, then go to Step 20.

STEP	INSPECTION		ACTION
19	VERIFY THAT EXPANSION VALVE HEAT- SENSING TUBE WITHIN COOLING UNIT IS	Yes	Replace expansion valve, then go to next step. (Since valve opens too much, replacement is necessary.)
	Is expansion valve heat-sensing tube within cooling unit securely installed in proper position?	No	Install heat-sensing tube securely in proper position, then go to next step.
20	20 VERIFY THAT MALFUNCTION SYMPTOM OCCURS AFTER REPAIR	Yes	Troubleshooting completed. Explain repairs to customer.
	Does cool air blow out? (Are results of refrigerant system performance test okay?)	No	Recheck malfunction symptoms, then repeat from Step 1 if malfunction recurs.

NO.7 NO COOL AIR

 When performing an asterisked (\*) troubleshooting inspection, shake the wiring harness and connectors while doing the inspection to discover whether poor contact points are the cause of any intermittent malfunctions. If there is a problem, check to make sure connectors, terminals and wiring harness are connected correctly and undamaged.

7	No cool air.			
DESCRIPTION	Magnetic clutch does not operate.			
POSSIBLE CAUSE	<ul> <li>PCM A/C cut-off control system, coolant system malfunction (Steps 4, 17)</li> <li>A/C amplifier, A/C switch malfunction (Steps 6—10)</li> <li>PCM (A/C signal) system malfunction (Steps 11,12)</li> <li>Refrigerant pressure switch, refrigerant system malfunction (Steps 13, 14)</li> <li>PCM (IG1 signal) system malfunction (Steps 15, 16)</li> <li>A/C compressor system malfunction (Step 18)</li> <li>A/C relay system malfunction (Steps 19—21)</li> </ul>			

STEP	INSPECTION		ACTION
1	CHECK AIRFLOW	Yes	Go to next step.
	Does air blow out?	No	Go to Step 1 of troubleshooting indexes No. 1, 2.
2	INSPECT A/C COMPRESSOR OPERATION	Yes	Go to Step 1 of troubleshooting index No. 6.
	<ul><li>Start engine.</li><li>Turn both A/C switch and fan switch on.</li><li>Does A/C compressor operate?</li></ul>	No	Go to next step.
*3	CHECK TO SEE WHETHER MALFUNCTION	Yes	Go to next step.
	(LACK OF CONTINUITY) IS IN CLIMATE CONTROL UNIT OR WIRING HARNESS (BETWEEN A/C SWITCH AND FAN SWITCH)  • Turn both A/C switch and fan switch off.  • Test voltage at climate control unit terminal D (A/C signal).  • Is voltage approximately 12 V?	No	Repair wiring harness between climate control unit and fan switch, then go to Step 22.
4	CHECK FOR DTCS IN PCM	Yes	Go to appropriate inspection procedure.
	<ul> <li>Check the DTC for the PCM on-board diagnostic system.</li> <li>Are any DTCs displayed? (See 01–03B–4 FOREWORD [FS]) (See 01–03A–4 FOREWORD [ZM])</li> </ul>	No	Go to next step.
*5	CHECK TO SEE WHETHER MALFUNCTION	Yes	Go to Step 11.
	IS IN A/C AMPLIFIER SYSTEM OR ELSEWHERE  Turn ignition switch to LOCK position.  Disconnect refrigerant pressure switch connector.  Turn ignition switch to ON position.  Set fan switch to 1st speed.  Test voltage at following terminal of refrigerant pressure switch connector (on wiring harness side).  Terminal A (A/C signal)  Is voltage approximately 12 V when A/C switch is off and 0 V when it is on?	No	Reconnect refrigerant pressure switch connector, then go to next step.

STEP	INSPECTION		ACTION
*6	CHECK TO SEE WHETHER MALFUNCTION	Yes	Go to next step.
	IS IN A/C AMPLIFIER (LACK OF CONTINUITY OR SHORT TO GROUND) AND WIRING HARNESS (LACK OF CONTINUITY OR SHORT TO GROUND BETWEEN FUSE BLOCK AND A/C AMPLIFIER) OR ELSEWHERE	No	Go to Step 8.
	<ul> <li>Turn ignition switch to LOCK position.</li> <li>Disconnect A/C amplifier connector.</li> <li>Start engine.</li> <li>Turn both A/C switch and fan switch on.</li> </ul>		
	<ul> <li>When A/C amplifier connector terminals B and C (on wiring harness side) are shorted, does cool air blow out?</li> </ul>		
*7	CHECK TO SEE WHETHER MALFUNCTION	Yes	Inspect A/C amplifier, then go to Step 22.
	(LACK OF CONTINUITY OR SHORT TO GROUND) IS IN A/C AMPLIFIER OR WIRING HARNESS (BETWEEN FUSE BLOCK AND A/C AMPLIFIER)  Turn ignition switch to ON position.  Test voltage at A/C amplifier connector	No	Repair wiring harness between fuse block and A/C amplifier, then go to Step 22.
	terminal A (IG2 signal).  Is voltage approximately 12 V?		
*8	INSPECT WIRING HARNESS BETWEEN REFRIGERANT PRESSURE SWITCH AND A/	Yes	Repair wiring harness between refrigerant pressure switch and A/C amplifier, then go to Step 22.
	<ul> <li>C AMPLIFIER FOR SHORT TO B+</li> <li>Test voltage at A/C amplifier connector terminal B (A/C signal).</li> </ul>	No	Go to next step.
	• Is voltage approximately 12 V?		
*9	INSPECT WIRING HARNESS BETWEEN REFRIGERANT PRESSURE SWITCH AND A/	Yes	Go to next step.
	<ul> <li>C AMPLIFIER FOR CONTINUITY</li> <li>Turn ignition switch to LOCK position.</li> <li>Disconnect refrigerant pressure switch connector.</li> <li>Inspect for continuity between A/C amplifier connector terminal B (A/C signal) and refrigerant pressure switch connector terminal A.</li> <li>Is there continuity?</li> </ul>	No	Repair wiring harness between refrigerant pressure switch and A/C amplifier, then go to Step 22.
*10	CHECK TO SEE WHETHER MALFUNCTION (SHORT TO B+) IS IN CLIMATE CONTROL	Yes	Inspect wiring harness between A/C amplifier and climate control unit, then go to Step 22.
	UNIT OR WIRING HARNESS (BETWEEN CLIMATE CONTROL UNIT AND A/C AMPLIFIER)  Turn ignition switch to ON position.  Turn A/C switch on.  Turn fan switch off.  Test voltage at climate control unit connector terminal B (A/C signal).  Is voltage approximately 12 V?	No	Inspect climate control unit, then go to Step 22.
*11	CHECK TO SEE WHETHER MALFUNCTION	Yes	Go to Step 13.
	IS IN PCM (LACK OF CONTINUITY) AND WIRING HARNESS (BETWEEN PCM AND REFRIGERANT PRESSURE SWITCH) OR ANOTHER AREA  • Test voltage at refrigerant pressure switch connector (on wiring harness side) terminal B (A/C signal).  • Turn ignition switch to ON position.  • Is voltage approximately 12 V?	No	Go to next step.
*12	CHECK TO SEE WHETHER MALFUNCTION IS IN PCM OR WIRING HARNESS (BETWEEN PCM AND REFRIGERANT PRESSURE SWITCH FOR CONTINUITY)  Test voltage at PCM connector (96-pin) terminal (A/C signal terminal).  Is voltage approximately 12 V?	Yes No	Repair wiring harness between PCM and refrigerant pressure switch, then go to Step 22.  Inspect PCM, then go to Step 22.

STEP	INSPECTION		ACTION	
13	CHECK TO SEE WHETHER MALFUNCTION	Yes	Go to next step.	
	IS IN REFRIGERANT PRESSURE SWITCH OR ELSEWHERE  • When refrigerant pressure switch connector terminals A and B (on wiring harness side) are shorted, does cool air blow out?	No	Undo short, reconnect refrigerant pressure switch connector, then go to Step 15.	
14	INSPECT REFRIGERANT PRESSURE SWITCH Inspect refrigerant pressure switch.	Yes	If refrigerant amount empty, replace receiver/drier, vacuum refrigerant line <b>more than 30 minutes</b> by vaccum pump, and add refrigerant to specified level, then go to Step 21.	
	(See 07–40–9 REFRIGERANT PRESSURE SWITCH INSPECTION)  • Is it okay?	No	Replace refrigerant pressure switch, then go to Step 22.	
*15	CHECK TO SEE WHETHER MALFUNCTION	Yes	Undo short, then go to next step.	
	IS IN MAGNETIC CLUTCH SYSTEM OR ELSEWHERE  • Does magnetic clutch operate when terminal E of A/C relay connector is grounded?	No	Go to Step 18.	
*16	INSPECT WIRING HARNESS BETWEEN A/C	Yes	Go to next step.	
	RELAY AND PCM FOR CONTINUITY     Turn A/C switch off.     Test voltage at PCM connector (96-pin) terminal.	No	Repair wiring harness between A/C relay and PCM, then go to Step 22.	
* 4 =	Is voltage approximately 12 V?			
*17	INSPECT INPUT SIGNAL FOR PCM A/C CUT- OFF CONTROL  Inspect the following input signal	Yes	Inspect coolant system operation. (See 01–03B–4 FOREWORD [FS]) (See 01–03A–4 FOREWORD [ZM])	
	components:  — Transaxle range switch and power steering pressure switch including PCM wiring harness (A/C cut-off control)  • Are they okay?	No	Inspect PCM.	
*18	CHECK TO SEE WHETHER MALFUNCTION	Yes	Inspect magnetic clutch, then go to Step 22.	
	IS IN MAGNETIC CLUTCH AND THERMAL PROTECTOR OR ELSEWHERE  Test voltage at magnetic clutch stator and thermal protector terminal A (A/C control signal).  Is voltage approximately 12 V?	No	Go to next step.	
19	INSPECT A/C RELAY POWER SUPPLY	Yes	Go to next step.	
	Are A/C relay power supply fuses okay?	No	Inspect for a short to ground on blown fuse circuit. Repair or replace as necessary. Install appropriate amperage fuse.	
*20	INSPECT WIRING HARNESS BETWEEN	Yes	Go to next step.	
	FUSE BLOCK AND A/C RELAY FOR CONTINUITY  Turn ignition switch to ON position.  Test voltage at the following A/C relay connector terminals:  Terminal A (IG2 signal)  Terminal C (A/C control signal)  Is voltage approximately 12 V?	No	Repair wiring harness between fuse block and A/C relay, then go to Step 22.	
*21	CHECK TO SEE WHETHER MALFUNCTION (LACK OF CONTINUITY) IS IN A/C RELAY OR	Yes	Repair wiring harness between A/C relay and stator and thermal protector, then go to next step.	
	WIRING HARNESS (BETWEEN A/C RELAY AND MAGNETIC CLUTCH)  Test voltage at A/C relay terminal D (A/C control signal).  Is voltage approximately 12 V?	No	Inspect A/C relay, then go to next step.	
22	VERIFY THAT MALFUNCTION SYMPTOM OCCURS AFTER REPAIR	Yes	Troubleshooting completed. Explain repairs to customer.	
	Does cool air blow out? (Is refrigerant system performance test result correct?)	No	Recheck malfunction symptoms, then repeat from Step 1 if malfunction recurs.	

#### NO.8 NOISE WHILE OPERATING A/C SYSTEM

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8	Noise while operating A/C system.	
DESCRIPTION	Noise from magnetic clutch, A/C compressor, hose or refrigerant line.	
POSSIBLE CAUSE	<ul> <li>Magnetic clutch operation noise (Step 4)</li> <li>A/C compressor vane noise (Steps 5—13)</li> <li>A/C compressor slippage noise (Steps 14—17)</li> <li>Hose or refrigerant line interference noise (Step 18)</li> </ul>	

STEP	stic procedure INSPECTION		ACTION
1	CHECK A/C COMPRESSOR VANE NOISE	Yes	Go to Step 5.
•	Is there a jingling, popping, beeping, or buzzing sound (A/C compressor vane noise)?	No	Go to next step.
2	INSPECT A/C COMPRESSOR SLIPPAGE	Yes	Go to Step 14.
	<ul> <li>NOISE</li> <li>Is there a squeaking or whirling sound (A/C compressor slippage noise)?</li> </ul>	No	Go to next step.
3	INSPECT A/C COMPRESSOR	Yes	Go to Step 18.
	<ul><li>INTERFERENCE NOISE</li><li>Is there a rattling or vibrating sound (interference noise)?</li></ul>	No	Go to next step.
4	INSPECT MAGNETIC CLUTCH OPERATION NOISE  • Is there a clicking sound (magnetic clutch operation noise)?	Yes	Adjust clearance between pressure plate of magnetic clutch and A/C compressor pulley, then go to Step 19. (See 07–40–7 MAGNETIC CLUTCH ADJUSTMENT)
		No	Condition is normal. (Recheck malfunction symptoms.)
5	INSPECT A/C COMPRESSOR NOISE TIME	Yes	Go to next step.
	<ul> <li>Is noise heard continuously for more than 3 seconds after A/C compressor comes on?</li> </ul>	No	Condition is normal. (Noise occurs for <b>2—3 seconds</b> immediately after A/C compressor turns on.)
6	<ul> <li>INSPECT IDLE SPEED</li> <li>Inspect idle speed. (See 01–10B–26 Idle Speed Adjustment)</li> <li>Is it okay?</li> </ul>	Yes	Go to next step.
		No	Adjust idle speed, then go to Step 19.
7	INSPECT REFRIGERANT AMOUNT	Yes	Go to Step 10.
	<ul><li>Inspect refrigerant amount.</li><li>Is it okay?</li></ul>	No	Go to next step.
8	INSPECT REFRIGERANT LINES	Yes	Go to next step.
	<ul> <li>Inspect refrigerant lines.         <ul> <li>Is piping free of damage and cracks?</li> <li>Are piping connections free of oil grime? (Visual inspection)</li> <li>Are piping connections free of gas leakage?</li> <li>Are piping installation points on condenser free of gas leakage?</li> <li>Are piping installation points on receiver/drier free of gas leakage?</li> <li>Are piping installation points on A/C compressor free of gas leakage?</li> <li>Are piping installation points on cooling unit free of gas leakage</li> <li>Perform gas leak inspection using gas leak tester.</li> </ul> </li> <li>Are above items okay?</li> </ul>	No	If piping or A/C component(s) is damaged or cracked, replace then go to Step 19.  If there is gas leakage, repair or replace connection and replace receiver/drier*, then go to Step 19.
9	INSPECT EVAPORATOR PIPING CONNECTIONS IN COOLING UNIT FOR GAS	Yes	Adjust refrigerant amount to specified level, then go to Step 19.
	Are piping connections for evaporator in cooling unit free of gas leakage?	No	If piping is damaged or cracked, replace then go to Step 19 If there is gas leakage, repair or replace connection and replace receiver/drier*, then go to Step 19.
10	CHECK TO SEE WHETHER MALFUNCTION IS IN COMPRESSOR OIL OR ELSEWHERE  • Add 20 ml {20 cc, 0.8 fl oz} of compressor oil.	Yes	Go to next step.
		No	Troubleshooting completed. Explain repair to customer.
	oil.  Is noise heard when racing engine?		1

STEP	INSPECTION		ACTION
11	CHECK TO SEE WHETHER MALFUNCTION	Yes	Go to next step.
	<ul> <li>IS IN A/C COMPRESSOR OR ELSEWHERE</li> <li>Drain compressor oil.</li> <li>Is it contaminated with metal particles?</li> </ul>	No	Replace A/C compressor, then go to Step 19.
12	CHECK TO SEE WHETHER MALFUNCTION IS SOMEWHERE IN A/C SYSTEM OR ELSEWHERE  Is compressor oil whitish and mixed with water?	Yes	Replace entire A/C system (excluding heater), then go to Step 19.
		No	Go to next step.
13	Inspect A/C compressor oil     Is compressor oil darker than normal and contaminated with aluminum chips?	Yes	Replace A/C compressor and receiver/drier, then go to Step 19. (Since A/C compressor may be worn and receiver/drier may be clogged, replacement of receiver/drier is necessary.)
		No	Condition is normal. Recheck malfunction symptoms.
14	CHECK TO SEE WHETHER MALFUNCTION IS IN A/C COMPRESSOR OR ELSEWHERE	Yes	Replace A/C compressor, then go to Step 19. (A/C compressor discharge valve left open)
	<ul> <li>Is noise heard immediately after A/C compressor is stopped?</li> </ul>	No	Go to next step.
15	INSPECT DRIVE BELT	Yes	Go to next step.
	Inspect drive belt. (See 01–10B–3 DRIVE BELT INSPECTION [FS]) Is it okay?	No	Adjust or replace drive belt, then go to Step 19. (See 01–03B–4 FOREWORD [FS]) (See 01–03A–4 FOREWORD [ZM])
16	<ul><li>INSPECT DRIVE BELT CONDITION</li><li>Is drive belt worn?</li></ul>	Yes	Remove obstruction, remove oil, or replace drive belt, then go to Step 19.
	Does it have foreign material imbedded in it, or have oil on it?	No	Go to next step.
17	<ul> <li>INSPECT MAGNETIC CLUTCH</li> <li>Inspect magnetic clutch.         (See 07–40–8 MAGNETIC CLUTCH INSPECTION)</li> <li>Is it okay?</li> </ul>	Yes	Replace A/C compressor (excluding pressure plate, A/C compressor pulley, and stator), then go to Step 19.
		No	Replace magnetic clutch, then go to Step 19.
18	CHECK TO SEE WHETHER MALFUNCTION IS IN A/C COMPRESSOR OR REFRIGERANT	Yes	Visually inspect A/C compressor, replace appropriate parts if necessary, then go to next step.
	■ Is noise emitted from A/C compressor?	No	If noise is due to refrigerant lines, repair detached or missing clips, tighten loose bolts, then go to next step.
19	VERIFY THAT MALFUNCTION SYMPTOM OCCURS AFTER REPAIR	Yes	Troubleshooting completed. Explain repairs to customer.
	Has A/C compressor noise stopped?	No	Recheck malfunction symptoms, then repeat from Step 1 if malfunction recurs.

<sup>\* :</sup> If there is gas leakage, air enters into the A/C system. The desiccant within the receiver/drier absorbs the moisture from the air and becomes saturated. If the A/C system is used in this condition, the inside of the A/C compressor will begin to rust due to this moisture, which may cause lock up or noise to occur. Therefore, replacement of the receiver/drier is necessary.